



SOLTECH LTDA

Tecnologías e Ingeniería de Control



















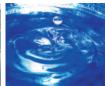












Applications

- · All phases of drinking water processing
- Monitoring Surface Waters
- Coagulation and flocculation
- Filter rupture monitoring
- Filter backwash
- Control of Clear Rinse Water
- Monitoring Sewage Treatment Plants discharge
- Monitroring of industrial water discharge
- Recycling of industrial water
- Monitoring of Cooling water
- Monitoring of Boiler feedwater
- Monitoring of phase separation processes

Features and Benefits

- Intelligent Sensor Technology

 Factory Calibration Stored in Sensor
 Self Monitoring Diagnostics

 Integrated Temperature Measurement
- Multiple Installation Methods
 Immersion assembly
 Flow through assembly
 Gas debubbler assembly
- Digital Data Transmission
 200 m between sensor and transmitter
 Insensitive to electromagnetic interference
- Self Cleaning Design
 Inclined sensor surface to enhance self cleaning with moderate flow
 Sapphire measuring windows for improved scratch resistance
 Wiper Unit can be retofitted

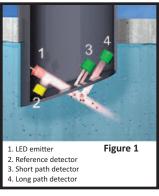
General Description

The Triton TR8 is a nephelometric turbidity sensor designed for use in water and wastewater. Turbidity, the cloudiness or haziness of a water sample, is caused by particles suspended in the water, typically clay and silt. Since bacteria and viruses can be attached to these particles, turbidity has become a critical indicator of the overall water quality.

The Triton TR8 uses an optical method for determining the turbidity, a light beam is directed into the sample where it is scattered by suspended particles in the water. The amount of scattering depends on the amount of material in the water, the wavelength of light used and the size and composition of the suspended particles.

The Triton TR8 uses a long lived near infrared LED light source (880 nm) and the 90° scattered light method in accordance with ISO 7027 / EN 27027 to assure accurate turbidity values under standardized and comparable conditions. The 90° scattered light detection method is the most common sensor design for turbidity. This sensor has the advantage of a high sensitivity at low levels of turbidity, a simple optical

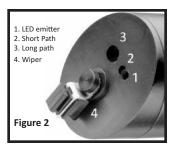
configuration and a balanced sensitivity to all particle sizes. Three detectors monitor the light beam at an angle of 90°. The first detector, inside the sensor, (see Figure 1) is the reference detector that compensates for changes in the LED light source caused



by aging or other variations. The second detector measures a short path length, which is best for high concentration measurements. The third detector measures the longer path length which is best for lower concentrations. The turbidity signal is constantly adjusted versus the reference detector and digital filter

functions help to suppress interfering signals while the self monitoring diagnostics assure a highly reliable measurement.

The Optical Surface must remain clean for accurate





measurements. The inclined sensor face of the TR8 should be oriented into the flow for optimum self cleaning. Periodic cleaning is required for all turbidity sensors. In most cases this entails simply removing the sensor and wiping the optical surface with a soft cloth to remove any dirt or biofilms. An optional automated mechanical wiper is available for installations where manual wiping is inadequate. This option can be ordered with the TR8 or retrofit to an existing sensor in order to maximize the accuracy and minimize the maintenance requirement. The Flow Through Assembly provides a port for accommodating a spray cleaning capability.

Air bubbles in the water reflect light and will interfere

with the measurement. Micro air bubbles can form when a water sample is depressurized. Care must be taken to ensure the water sample at the measurement point has a higher head pressure than the incoming sample. Water siphoning out from the measurement point can release dissolved gases in the flow cell and create noisy erratic readings. If air bubbles cannot be removed from the sample then the optional wiper assembly effectively removes air bubbles that form on or cling to the optical window. The De-Bubbler flow cell removes air bubbles that are entrained in the sample flow.

The Triton TR8 sensors are factory calibrated in formazine, FNU (Formazine Nephelometric units) and are ready to use in most clean water applications. The factory calibration is permanently stored in the sensor's memory and these values are also used for diagnostic purposes throughout the sensor's life. Two other nonvolatile memory banks are available to store user initiated calibration data.

The TR8 Turbidity Sensor is easy to install, it is easy to use with FNU factory calibration, it is Plug and Play. With the rugged construction including a tough sapphire optical window, self monitoring diagnostics with plausibilty checking and an automatic wiper based cleaner the TR8 Turbidity sensor is reliable, accurate and requires minimal maintenance, it is the solution.

Specifications

Measurement Principle

Nephelometric 90° NIR scattered light, ISO 7027

Light source and wavelength

LED, 880 nm

Optical Reference Compensation

Reference Photodiode

Measurement Range (High Range (-2) version)

0.000 - 9999 FNU, 0.00 - 3000 ppm

0.0 - 3.0 g/l (0-300g/l), 0 - 20% (0-200%)

Accuracy

Maximum error < 5% of reading

Repeatabilty

<1% of reading

Temperature Sensor

NTC, 30 k-ohm @ 25°C

Temperature Range

Operating: -5° - 50°C Storage: -20° - 60°C

Pressure/Temperature Rating

6 bar @ 25°C 1 bar @ 50°C

Wetted Materials

PVC, PPS GF40, Sapphire (wiper, rubber)

Sensor Cable

Shielded 7 core cable

7 meter (23 ft) or 15 meter (49 ft) lengths

Process Connection

G1 Thread, ¾" FNPT

Maximum Cable Length

200 m maximum from C-22 controller

Dimensions

Length 8.7" (220 mm)

Diameter 1.6" (40 mm)

Weights

Cable length 7 m (23 ft): 0.7 kg (1.5 lbs) Cable length 15 m (49 ft): 1.1 kg (2.4 lbs)

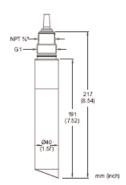
Ordering Information

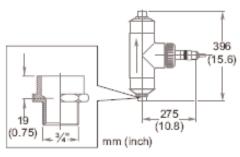
Part #	Model and Description
1398000-1 or (-2)	Triton TR8 Turbidity Sensor with 7 meter cable
1398001-1 or (-2)	Triton TR8 Turbidity Sensor with 15 meter cable
1398010-1 or (-2)	Triton TR8 Turbidity Sensor with 7 meter cable & Automatic Wiper
1398011-1 or (-2)	Triton TR8 Turbidity Sensor with 15 meter cable & Automatic Wiper
1398100-1	Triton TR8 Turbidity Sensor with 7 meter cable & Flow Through Assembly
1398101-1	Triton TR8 Turbidity Sensor with 15 meter cable & Flow Through Assembly
1398110-1	Triton TR8 Turbidity Sensor with 7 meter cable, Automatic Wiper & Flow Through Assembly
1398111-1	Triton TR8 Turbidity Sensor with 15 meter cable, Automatic Wiper & Flow Through Assembly
1398200-1	Triton TR8 Turbidity Sensor with 7 meter cable & De-Bubbler Assembly
1398201-1	Triton TR8 Turbidity Sensor with 15 meter cable & De-Bubbler Assembly
1398210-1	Triton TR8 Turbidity Sensor with 7 meter cable, Automatic Wiper & De-Bubbler Assembly
1398211-1	Triton TR8 Turbidity Sensor with 15 meter cable, Automatic Wiper & De-Bubbler Assembly
1290100-1	Triton TR8 Turbidity Analyzer, 115 VAC, (1) 0/4-20 mA output, (1) Failure Alarm Relay*
1290100-2	Triton TR8 Turbidity Analyzer, 230 VAC, (1) 0/4-20 mA output, (1) Failure Alarm Relay*
1290100-3	Triton TR8 Turbidity Analyzer, 24 VDC, (1) 0/4-20 mA output, (1) Failure Alarm Relay*
1290100-*	Consult factory for optional dual 0/4-20 mA outputs and multiple relays up to (4) additional relays

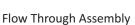
Accessories (-2) = High Range Turbidity Sensor, recommended for turbidity > 500 FNU

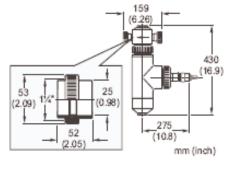
Part #	Model and Description
1000223	Immersion Assembly (Cap/Cable feed-through, 1 meter down pipe)
2000278	Rail Mounting Brackets, (2) Quick Release "U" clamps for 2" Guard Rail mounting
9640004.cond	TR8 5 Conductor Cable, per meter
1000222	NEMA 4X Junction Box, (2) cable glands, terminal strip, PVC box, 6"x3"x2", LWD
1000228-1	Service Kit, for Wiper Arm, rubber and mounting material (3 sets)
1000227	TR8 Check Unit, used to check Stability of the sensor, (calibration cup)
1000232	Flow Through Assembly, Triton TR8 (-2) High Range only

Dimensions









De-Bubbler Assembly

Specifications subject to change without notice.

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Triton TR8-I1108